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## 1. SAFETY REGULATIONS AND INFORMATION

Read these operating instructions carefully before starting work on the device. Observe the following warnings to prevent malfunctions or danger to persons.

These operating instructions are to be regarded as part of the device. The device is only to be sold or passed on together with the operating instructions.

These operating instructions may be duplicated and distributed to inform about potential dangers and their prevention.

### 1.1 Hazard levels for warnings

These operating instructions use the following hazard levels to indicate potentially hazardous situations and important safety regulations:



#### DANGER

Indicates an imminently hazardous situation which will result in death or serious injury if the specified actions are not taken. Compliance with the instructions is imperative.

#### WARNING

Indicates a potentially hazardous situation which can result in death or serious injury if the specified actions are not taken. Exercise extreme caution while working.

#### CAUTION

Indicates a potentially hazardous situation which can result in minor or moderate injury or damage to property if the specified actions are not taken.

#### NOTE

A potentially harmful situation can occur and, if not avoided, can lead to property damage.

### 1.2 Staff qualifications

The device may only be transported, unpacked, installed, operated, maintained and otherwise used by suitably qualified, trained and authorized technical staff.

Only authorized specialists are permitted to install the device, to carry out a test run and to perform work on the electrical installation.

### 1.3 Basic safety rules

The safety hazards associated with the device must be assessed again following installation in the final product.

Note the following when working on the device:

⇒ Do not perform any modifications, additions or conversions on the device without the approval of ebm-papst.

### 1.4 Voltage

⇒ Check the device's electrical equipment at regular intervals; see Chapter 6.1 Safety inspection.

⇒ Replace loose connections and defective cables immediately.



#### DANGER

#### Electrically charged device

Risk of electric shock

→ When working on an electrically charged device, stand on a rubber mat.

#### WARNING

#### Live terminals and connections even with device switched off

Electric shock

- Wait five minutes after disconnecting the voltage at all poles before opening the device.

**CAUTION****In the event of a fault, the rotor and the impeller will be energized**

The rotor and the impeller have basic insulation.

- Do not touch the rotor and impeller once installed.

**CAUTION****If control voltage or a stored speed set value is applied, the motor will restart automatically, e.g. after a power failure.**

Risk of injury

- Keep out of the device danger zone. # When working on the device, switch off the line voltage and ensure that it cannot be switched back on.
- After working on the device, remove any tools or other objects from the device.

**1.5 Safety and protective features****DANGER****Protective device missing and protective device not functioning**

Without a protective device there is a risk of serious injury, for instance if the hands reach or are sucked into the device during operation.

- Operate the device only with a fixed protective device and guard grille. # The fixed protective device must be able to withstand the kinetic energy of a fan blade that becomes detached at maximum speed. There must not be any gaps which it is possible to reach into with the fingers, for example.
- The device is a built-in component. As the operator, you are responsible for ensuring that the device is secured adequately.
- Stop the device immediately if you notice a missing or ineffective protective device.

**1.6 Electromagnetic radiation**

Interference from electromagnetic radiation is possible, e.g. in conjunction with open- and closed-loop control devices.

If impermissible radiation levels occur following installation, appropriate shielding measures have to be taken by the user.

**NOTE****Electrical or electromagnetic interference after installing the device in customer equipment.**

- Verify that the entire setup is EMC-compliant.

**1.7 Mechanical movement****DANGER****Rotating device**

Risk of injury to body parts coming into contact with the rotor or the impeller.

- Secure the device against accidental contact.
- Before working on the system/machine, wait until all parts have come to a standstill.

**WARNING****Rotating device**

Long hair and dangling items of clothing, jewelry and the like can become entangled and be pulled into the device. Injuries can result.

- Do not wear any loose-fitting or dangling clothing or jewelry while working on rotating parts. #Protect long hair with a cap.

**1.8 Emissions****WARNING****Depending on the installation and operating conditions, the sound pressure level may exceed 70 dB(A).**

Risk of noise-induced hearing loss

- Take appropriate technical safety measures.
- Protect operating personnel with appropriate safety equipment such as hearing protection.
- Also observe the requirements of local agencies.

**1.9 Hot surface****CAUTION****High temperature on electronics housing**

Risk of burns

- Ensure sufficient protection against accidental contact.

**1.10 Storage**

- ⇒ Store the device, partially or fully assembled, in a dry and weatherproof manner in the original packaging in a clean environment.
- ⇒ Protect the device against environmental effects and dirt until final installation.
- ⇒ We recommend storing the device for no longer than one year in order to guarantee trouble-free operation and the longest possible service life.
- ⇒ Even devices explicitly intended for outdoor use are to be stored as described prior to commissioning.
- ⇒ Maintain the storage temperature, see Chapter 3.5 Transport and storage conditions.

**1.11 Disposal**

Comply with all relevant local requirements and regulations when disposing of the device.

## 2. INTENDED USE

The device is exclusively designed as a built-in device for conveying air according to its technical data.

Any other usage above and beyond this does not conform with the intended purpose and constitutes misuse of the device.

Customer equipment must be capable of withstanding the mechanical and thermal stresses that can arise from this product. This applies for the entire service life of the equipment in which this product is installed.

### Intended use also includes

- conveying air at an ambient air pressure between 750 mbar and 1050 mbar.
- Using the device within the permitted ambient temperature range; see Chapter 3.5 Transport and storage conditions and Chapter 3.2 Nominal data.
- Operating the device with all protective devices.
- Following the operating instructions.

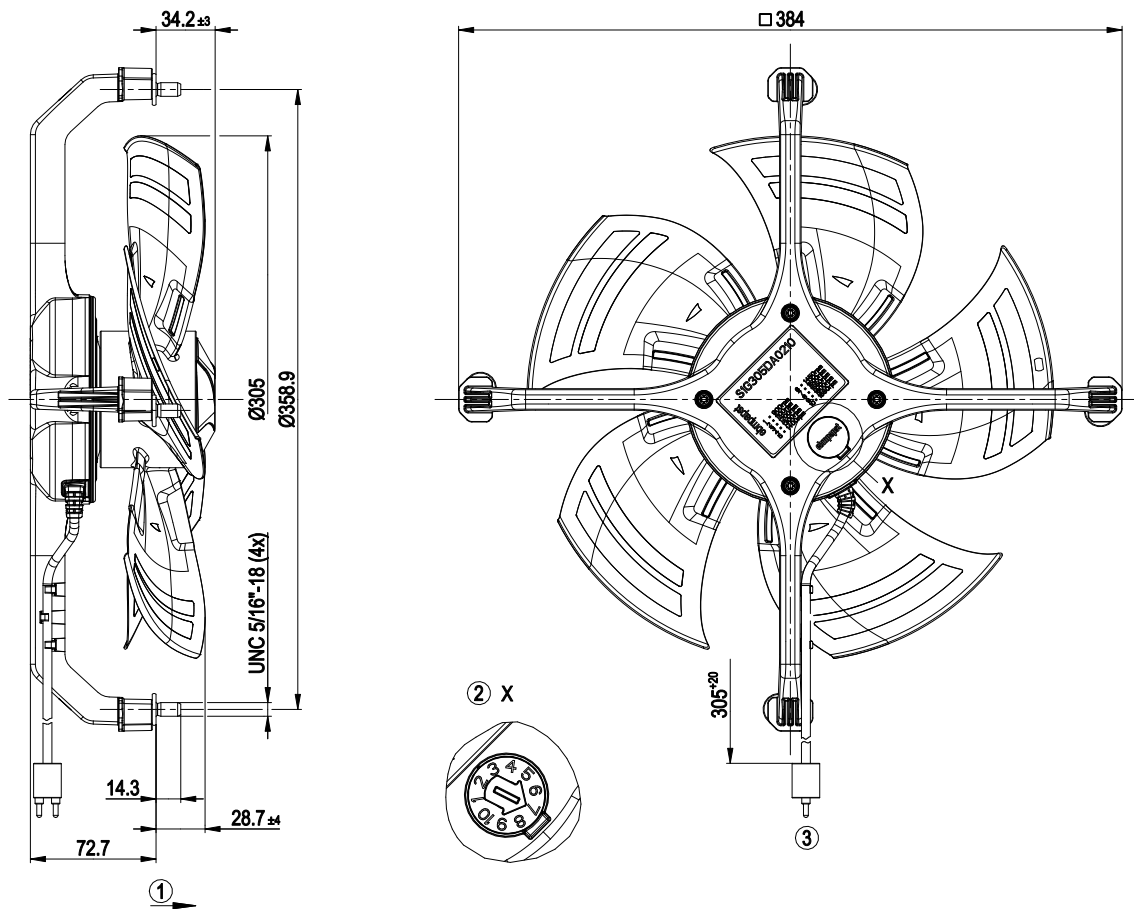
### Improper use

In particular, operating the device in the following ways is prohibited and could be hazardous:

- Operating the device in an unbalanced state, e.g. due to dirt deposits or ice formation.
- Conveying air that contains abrasive particles.
- Conveying highly corrosive air, e.g. salt spray. Exception: devices designed for salt spray and correspondingly protected.
- Conveying air with high dust content, e.g. suctioning off sawdust.
- Operating the device close to flammable materials or components.
- Operating the device in an explosive atmosphere.
- Using the device as a safety component or to perform safety-related functions.
- Operation with completely or partially disassembled or manipulated protective devices.
- In addition, all applications not listed among the intended uses.

## 3. TECHNICAL DATA

## 3.1 Product drawing



All dimensions in mm.

1	Direction of air flow "A"
2	Illustration without cover plate; speed selection
3	Cable PVC AWG18, connector housing compatible with EMF Corporation P-2-1-075, 2x plug contact tyco 61013-2

## 3.2 Nominal data

<b>Motor</b>	M1G055-DF
<b>Phase</b>	1~
<b>Nominal voltage / VAC</b>	230
<b>Nominal voltage range / VAC</b>	100 .. 240
<b>Frequency / Hz</b>	50/60
<b>Method of obtaining data</b>	ml
<b>Speed / min<sup>-1</sup></b>	1650
<b>Power consumption / W</b>	70
<b>Current draw / A</b>	0.6
<b>Max. back pressure / Pa</b>	75
<b>Min. ambient temperature / °C</b>	-40
<b>Max. ambient temperature / °C</b>	40

ml = Max. load · me = Max. efficiency · fa = Free air  
 cs = Customer specification · ce = Customer equipment

Subject to change

## 3.3 Technical description

<b>Weight</b>	1.7 kg
<b>Fan size</b>	305 mm
<b>Rotor surface</b>	Thick-film passivated
<b>Blade material</b>	PP plastic
<b>Number of blades</b>	5
<b>Airflow direction</b>	"A"
<b>Direction of rotation</b>	Clockwise, viewed toward rotor
<b>Degree of protection</b>	IP54
<b>Insulation class</b>	"B"
<b>Moisture (F) / Environmental (H) protection class</b>	H1
<b>Installation position</b>	Shaft horizontal
<b>Condensation drainage holes</b>	None
<b>Mode</b>	S1
<b>Motor bearing</b>	Ball bearing with low-temperature lubricant
<b>Technical features</b>	- Motor current limitation - Soft start - Thermal overload protection for motor
<b>Speed levels</b>	10
<b>Electrical hookup</b>	With plug
<b>Motor protection with cable</b>	Locked-rotor protection Variable
<b>Protection class</b>	II
<b>Approval</b>	C22.2 No.77 + CAN/CSA-E60730-1; EAC; UL 1004-7 + 60730



With regard to cyclic speed loads, note that the rotating parts of the device are designed for a maximum of one million load cycles. If you have special questions, consult ebm-papst for support.

## 3.4 Mounting data

For screw clearance, see Chapter 3.1 Product drawing

⇒ Secure the screws against unintentional loosening (e.g. use self-locking screws).

<b>Strength class of screws</b>	8.8
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Any further mounting data required can be taken from the product drawing.

## 3.5 Transport and storage conditions

⇒ Use the device in accordance with its degree of protection.

<b>Max. permitted ambient temp. for motor (transport/storage)</b>	+ 70 °C
<b>Min. permitted ambient temp. for motor (transport/storage)</b>	- 40 °C

## 4. CONNECTION AND STARTUP

### 4.1 Mechanical connection



#### CAUTION

**Cutting and crushing hazard when removing fan from packaging**



→ Carefully remove the device from its packaging, by the guard grille. Strictly avoid shocks.

→ Wear safety shoes and cut-resistant safety gloves.

⇒ Check the device for transport damage. Damaged devices are not to be installed.

⇒ Install the undamaged device in accordance with your application.

### 4.2 Electrical connection



#### DANGER

#### Faulty insulation

Risk of fatal injury from electric shock

→ Use only cables that meet the specified installation regulations for voltage, current, insulation material, capacity, etc.

→ Route cables so that they cannot be touched by any rotating parts.

#### CAUTION

#### Voltage

The fan is a built-in component and has no disconnecting switch.

→ Only connect the fan to circuits that can be switched off with an all-pole disconnection switch.

→ When working on the fan, secure the system/machine in which the fan is installed so as to prevent it from being switched back on.

#### NOTE

#### Water ingress into wires or cables

Water ingress at the customer end of the cable can damage the device.

→ Make sure the end of the cable is connected in a dry environment.



Only connect the device to circuits that can be switched off with an all-pole disconnection switch.

#### NOTE

#### Cable routing

→ Always route cables downward so that no condensation can run along the cable toward the motor.

### 4.2.1 Requirements

⇒ Check whether the data on the nameplate match the connection data.

⇒ Before connecting the device, make sure the power supply matches the device voltage.

⇒ Only use cables designed for the current level indicated on the nameplate.

For determining the cross-section, note the sizing criteria according to EN 61800-5-1. The protective earth must have a cross-section equal to or greater than that of the phase conductor.

We recommend the use of 105 °C cables. Ensure that the minimum cable cross-section is at least AWG 26 / 0.13 mm<sup>2</sup>.

### 4.2.2 Reactive currents



Because of the EMC filter integrated for compliance with EMC limits (interference emission and immunity to interference), reactive currents can be measured in the supply line even when the motor is at a standstill and the line voltage is switched on.

- The values are typically less than 50 mA.
- At the same time, the effective power in this operating state (operational readiness) is typically < 2 W.

### 4.2.3 Locked-rotor protection



Due to the locked-rotor protection, the starting current (LRA) is equal to or less than the nominal current (FLA).

### 4.2.4 Speed setting

The fan provides 10 different speeds that can be set with a selection switch.

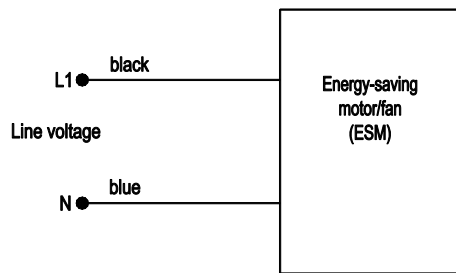
- ⇒ To do so, switch off the fan and disconnect it from the power supply.
- ⇒ Carefully pry open the cover plate (see Chapter 3.1 Product drawing) with a screwdriver.
- ⇒ Prior to shipment, the fan is set to speed level 7.
- ⇒ Set the desired speed with the rotary switch (see label for switch positions and speeds).
- ⇒ Carefully replace the cover plate, taking care not to jam it.
- ⇒ Reconnect to power supply.
- ⇒ Perform a test run with the new speed setting.

## 4.3 Plug connection

### 4.3.1 Making supply connections

- ⇒ Check your connector's pin assignment.
- ⇒ Connect the built-in connector with the mating connector.
- ⇒ Ensure that the connector is properly engaged.

## 4.4 Connection diagram



Drawing preliminary!

#### 4.5 Checking connections

- ⇒ Ensure isolation from supply (all phases).
- ⇒ Make sure a restart is impossible
- ⇒ Check whether the mating connector is properly engaged with the built-in connector.
- ⇒ Check that the mating connector is correctly attached to the cable.

#### 4.6 Switching on the device

The device may only be switched on if it has been installed properly and in accordance with its intended use, including the required safety mechanisms and professional electrical hookup. This also applies for devices which have already been equipped with plugs and terminals or similar connectors by the customer.



#### WARNING

##### Hot motor housing

Risk of fire

- Ensure that no combustible or flammable materials are located close to the fan.
- ⇒ Before switching on, check the device for visible external damage and make sure the protective devices are functional.
- ⇒ Check the fan's air flow paths for foreign matter and remove any foreign matter found.
- ⇒ Apply the nominal supply voltage.
- ⇒ Start the device by changing the input signal.

#### 4.7 Switching off the device

- ⇒ Disconnect the device from the power supply at the supply line's main switch.

#### 5. INTEGRATED PROTECTIVE FEATURES

The integrated protective functions cause the motor to switch off automatically in the event of the faults described in the table.

Fault	Safety feature description/function
Rotor position detection error	An automatic restart follows.
Blocked rotor	⇒ After the blockage is removed, the motor restarts automatically.



## 6. MAINTENANCE, MALFUNCTIONS, POSSIBLE CAUSES AND REMEDIES

Do not perform any repairs on your device. Send the device to ebm-papst for repair or replacement.

### WARNING

**Live terminals and connections even with device switched off**

Electric shock

→ Wait five minutes after disconnecting the voltage at all poles before opening the device.

### CAUTION

**If control voltage or a stored speed set value is applied, the motor will restart automatically, e.g. after a power failure.**

Risk of injury

→ Keep out of the device danger zone. # When working on the device, switch off the line voltage and ensure that it cannot be switched back on.

→ After working on the device, remove any tools or other objects from the device.



If the device is out of use for some time, e.g. when in storage, we recommend switching it on for at least two hours to allow any condensation to evaporate and to move the bearings.

Malfunction/fault	Possible cause	Possible remedy
<b>Impeller not running smoothly</b>	Imbalance in rotating parts	Clean the device; replace it if imbalance persists after cleaning. Make sure no weight clips are removed during cleaning.
<b>Motor not turning</b>	Mechanical blockage	Switch off, isolate from supply and remove mechanical blockage.
	Line voltage faulty	Check line voltage, restore power supply, apply control signal.
	Faulty connection	Isolate from supply, correct connection; see connection diagram.
<b>Motor/electronics overtemperature</b>	Deficient cooling	Improve cooling. Let the device cool down. To reset the error message, switch off the line voltage for at least 25 s and then switch it on again.
	Ambient temperature too high	Reduce the ambient temperature. Let the device cool down.
	Impermissible point of operation	Correct the operating point. Let the device cool down.



In the event of further malfunctions, contact ebm-papst.

### 6.1 Safety inspection

#### NOTE

##### High-voltage test

The integrated EMC filter has Y capacitors. The tripping current is exceeded when AC testing voltage is applied.

→ Test the device with DC voltage when you perform the legally required high-voltage test. The voltage to be used corresponds to the peak value of the AC voltage required by the standard.

What to check	How to check	How often	What action?
Contact protection cover for intactness or damage	Visual inspection	At least every 6 months	Repair or replacement of device
Device for damage to blades and housing	Visual inspection	At least every 6 months	Replacement of device
Fastening the cables	Visual inspection	At least every 6 months	Fasten
Insulation of cables for damage	Visual inspection	At least every 6 months	Replace cables
Welds for crack formation	Visual inspection	At least every 6 months	Replace device